

ORACAL® 638

Wall Art

Short description

Very supple soft PVC film. Available in more than 50 colours with matt surface.

Front material

Soft PVC Film, 0.08 mm

Liner

One-sided siliconized kraft paper, 137 g/m²

Adhesive

Polyacrylate, removable, Transparent, 0.018 mm

Recommended transfer materials

ORATAPE® LT95 Application Tape

Technical properties

RESISTANCE

Durability	for indoor use, normal Central European climate	
	2 Year(s)	
Shelf Life	2 Year(s)	in original packaging, at 20 °C and 50% relative humidity
Maximum shrinkage	Maximum shrinkage along 0.4 mm	bonded to steel FINAT TM 14
	Maximum shrinkage across 0 mm	
Elongation at break	Minimum elongation at break along 130 %	DIN EN ISO 527
	Minimum elongation at break across 150 %	
Tensile strength	Minimum tensile strength along 19 N/mm ²	DIN EN ISO 527
	Minimum tensile strength across 19 N/mm ²	
Temperature resistance	Minimum temperature -40 °C	Short-term exposure up to 80 °C
	Maximum temperature 60 °C	

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ADHESIVE PROPERTIES

Adhesive power	6 N/25 mm	after 24 h, on stainless steel Average value, FINAT TM 1
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PROCESSING

Application temperature	Minimum temperature 10 °C
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Certificates

- 638 B-s2_d0 - Klassifizierung nach DIN EN 13501-1.pdf (Download)
- 638 B-s2_d0 - Klassifizierung nach DIN EN 13501-1 engl.pdf (Download)
- 638 B-s2_d0 - Klassifizierung nach DIN EN 13501-1 engl.pdf (Download)
- 638 B-s2_d0 - Klassifizierung nach DIN EN 13501-1 engl.pdf (Download)
- 638 B-s2_d0 - Klassifizierung nach DIN EN 13501-1 engl.pdf (Download)
- 638 B-s2_d0 - Klassifizierung nach DIN EN 13501-1 engl.pdf (Download)

PRODUCT NOTE

Surfaces to which the material will be applied must be thoroughly cleaned and free from dust, grease or any other contamination that could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure. The compatibility of selected lacquers and paints should be tested by the user, prior to application of the material.

IMPORTANT NOTES

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